



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-015
Job Sheet 179177



Part No: D139-799-015

Job Qty: 2 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP Rev:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Stores/Pkg-1			DA: 6 JUN 26 2018
110	Packaging	2 pcs	6/29/18	6/29/18	0.00	0.00	Packaging1-1			9-8 JUN 26 2018
120	QC	2 pcs	6/29/18	6/29/18	0.00	0.00	QC4			JRB DAS
130	Packaging	2 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1			JRB 28
135	DC	2 pcs	6/29/18	6/29/18	0.00	0.00	DC			21 89
140	QC21-FG	2 Ea	6/29/18	6/29/18	0.00	0.00	QC21			9-80 JUN 27 2018

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006



Container No: S084623



Part: D139-799-015

Job No: 179177

Serial No/Batch: S084623

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/26/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN3C5A	Bolt	6 Ea (3 ea)	90-Start up Operation	
AN526-1032R16	Screw	8 Ea (4 ea)	90-Start up Operation	
AN832-6J	Union	4 pcs (2 ea)	90-Start up Operation	
AN924-6J	Nut	8 Ea (4 ea)	90-Start up Operation	
CB2000CRA3-28	Stud	6 Ea (3 ea)	90-Start up Operation	
CB4022V3CR8	Anchor Nut	6 Ea (3 ea)	90-Start up Operation	
CB91	Acrylic Adhesive, 3.5G	4 pcs (2 ea)	90-Start up Operation	
D4121-1	Hose Assembly	4 Ea (2 ea)	90-Start up Operation	
D4121-3	Hose Assembly	2 Ea (1 ea)	90-Start up Operation	
D4121-5	Hose Assembly	2 Ea (1 ea)	90-Start up Operation	
D4131-041	Manifold Assembly	2 Ea (1 ea)	90-Start up Operation	
D4131-043	Doubler Assembly	2 Ea (1 ea)	90-Start up Operation	
D4146-1	Fitting	4 Ea (2 ea)	90-Start up Operation	
D4182-1	Fitting, Quick Disconnect	4 Ea (2 ea)	90-Start up Operation	
D4384-1	Placard	2 Ea (1 ea)	90-Start up Operation	
MS21043-3	Nut	20 Ea (10 ea)	90-Start up Operation	
MS21919-WDG9	Clamp	18 Ea (9 ea)	90-Start up Operation	
MS21919WCH16	Clamp	4 Ea (2 ea)	90-Start up Operation	
MS21919WCH4	Clamp	4 Ea (2 ea)	90-Start up Operation	
MS21919WCH9	Clamp	8 Ea (4 ea)	90-Start up Operation	
NAS1149C0316R	Washer	12 Ea (6 ea)	90-Start up Operation	
NAS1149C0332R	Washer	16 Ea (8 ea)	90-Start up Operation	
NAS1149C0932R	Washer	8 Ea (4 ea)	90-Start up Operation	
NAS43DD3-80N	Spacer	6 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	8	340	0
	AN3C5A	6	2,087	0
	AN526-1032R16	8	61	0
	AN832-6J	4	20	0
	AN924-6J	8	38	0
	CB2000CRA3-28	6	13	0
	CB4022V3CR8	6	33	0
	CB91	4	38	0
	D4121-1	4	7	0
	D4121-3	2	8	0
	D4121-5	2	8	0
	D4131-041	2	2	0
	D4131-043	2	4	0
	D4146-1	4	8	0
	D4182-1	4	22	0
	D4384-1	2	11	0
	MS21043-3	20	713	0
	MS21919-WDG9	18	78	0
	MS21919WCH16	4	12	0
	MS21919WCH4	4	12	0
	MS21919WCH9	8	4	0
	NAS1149C0316R	12	320	0
	NAS1149C0332R	16	5,273	0
	NAS1149C0932R	8	196	0
	NAS43DD3-80N	6	13	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004038	S083515	AN3C3A	Bolt	s019392	ST350	8
004038	S083514	AN3C5A	Bolt	s057009	ST350	6
004038	S083513	AN526-1032R16	Screw	fm134702-0	ST326	8
004038	S083510	AN832-6J	Union	s071348	ST324	4
004038	S083512	AN924-6J	Nut	s076005	ST322	8
004038	S083507	CB2000CRA3-28	Stud	fm136485	ST558	6
004038	S083506	CB4022V3CR8	Anchor Nut	s057426	ST558	6
004038	S083481	D4121-1	Hose Assembly	S081242	ST213	4
004038	S069059	D4121-3	Hose Assembly	S050994	ST213	2
004038	S027755	D4121-5	Hose Assembly	S030323	ST213	2
004038	S064025	D4131-041	Manifold Assembly	S065039	ST079	2
004038	S083482	D4131-043	Doubler Assembly	S068668	ST079	2
004038	S083505	D4146-1	Fitting	S081500	ST079	4
004038	S059563	D4182-1	Fitting, Quick Disconnect	S059526	ST084	4
004038	S083500	D4384-1	Placard	S064099	ST088	2
004038	S034415	MS21043-3	Nut		ST302	11
004038	S083499	MS21043-3	Nut	s062620	ST302	9
004038	S083496	MS21919-WDG9	Clamp	s034403	ST293	18
004038	S083495	MS21919WCH16	Clamp	s060424	ST291	4
004038	S083493	MS21919WCH4	Clamp	s056034	ST291	4
004038	S024442	MS21919WCH9	Clamp		ST291	4
004038	S083492	NAS1149C0316R	Washer	fm136511	ST266	12
004038	S083491	NAS1149C0332R	Washer	s049837	ST266	16
004038	S083490	NAS1149C0932R	Washer	s056031	ST260A	8
004038	S083485	NAS43DD3-80N	Spacer	fm137847.0	ST550	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

MS21919WCH9 x4 5084600

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Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT

REFERENCE ONLY

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